



Installation Instructions

Billet Clutch Inner Hub

YZ85

GYT-5PA56-40-00

Please read and understand these instructions completely before installation to avoid any possible injury to yourself or damage to your motorcycle and/or accessory.

Dealer:

These instructions contain important information for future reference and must be given to the customer.

1. Parts List:

| ITEM | PART NAME | DESCRIPTION | QTY |
|------|------------------|-------------|-----|
| 1 | Billet Inner Hub | | 1 |

2. Installation:

- a. Place motorcycle securely on a bike stand.
- b. Remove the stock Inner Hub / Clutch Boss from the bike by following all the steps in your Yamaha owner's service manual under clutch removal. (LIT-11626-17-21)
- c. Install your new GYT-R Inner Hub / Clutch Boss according to the installation procedure in your owner's service manual.

Note: Inner Hub and Pressure Plate must be aligned for correct assembly. When properly aligned, inner hub and pressure plate splines will engage. Pressure plate will solidly contact outer friction plate.

- i. For GYT-R components find punch marks on the inner hub and pressure plate and align them.
 - ii. If you are mixing Stock and GYT-R parts you will need to locate the punch marks on the hub and pressure plate and offset them 180°.
- d. Torque the Clutch Boss Nut to 70 Nm (7.0 m•kg, 50 ft•lb).

3. Maintenance:

For the best performance and life from your clutch assembly, replace your transmission oil often by following the maintenance procedure recommended in your owner's manual and using high quality oil like Yamalube.

4. Customer Service:

For more information regarding installation please contact your YAMAHA dealer.