



Installation Instructions
Billet Clutch Inner Hub
YFZ450, YZ/WR450F, YZ250, YZ/WR250F, YZ125
GYT-5TG56-40-00, GYT-5XD56-40-00, GYT-5XF56-40-00,
GYT-5XC56-40-00, GYT-5XE56-40-00

Please read and understand these instructions completely before installation to avoid any possible injury to yourself or damage to your motorcycle and/or accessory.

Dealer:

These instructions contain important information for future reference and must be given to the customer.

1. Parts List:

ITEM	PART NAME	DESCRIPTION	QTY
1	Billet Inner Hub		1

2. Installation:

- a. Place motorcycle securely on a bike stand.
- b. Remove the stock Inner Hub / Clutch Boss from the bike by following all the steps in your Yamaha owner's service manual under clutch removal.
- c. Install your new GYT-R Inner Hub / Clutch Boss according to the installation procedure in your owner's service manual. **See below for the Torque values for the inner hub nut.**

YZ125	YZ/WR250F	YZ250	YZ/WR450F	YFZ450
80 Nm (58 ft·lb)	60 Nm (43 ft·lb)	75 Nm (54 ft·lb)	75 Nm (54 ft·lb)	75 Nm (54 ft·lb)

3. Maintenance:

For the best performance and life from your clutch assembly, replace your transmission oil often by following the maintenance procedure recommended in your owner's manual and using a high quality oil like Yamalube.

4. Customer Service:

For more information regarding installation please contact your YAMAHA dealer.