

## Installation Instructions

### Billet Clutch Basket for 2002-2005 YZ85

### GYT-5PA56-10-01

Please read and understand these instructions completely before installation to avoid any possible injury to yourself or damage to your motorcycle and/or accessory.

#### Dealer:

These instructions contain important information for future reference and must be given to the customer.

#### 1. Parts List:

ITEM	PART NAME	DESCRIPTION	QTY
1	Billet clutch basket		1
2	Button Head Screw	M5x0.8x16mm lg	6
3	Barrel Nut	M5x0.8x16mm lg	6
4	5mm Washer	5.5 ID x 13 OD x 1.2 thk	6

#### 2. Installation:

- a. Place motorcycle securely on a bike stand.
- b. Remove the clutch basket from the bike by following all the steps in your Yamaha service manual. (LIT-11626-17-21)
- c. Grind off or center punch and drill the heads of the rivets on the back of the basket to remove the stock gear assembly.
- d. Attach the stock gear and retainer plate onto your new GYT-R basket (Item 1) with the hardware provided (Items 2-4). The barrel nuts are inserted from the gear side of the basket and the screws are on the inside.

**Note: Clean all threads with contact cleaner and apply RED LOCTITE before assembly.  
Tighten to 4.5Nm (0.45m-kg, 3.3 ft-lb).**

- e. You are now ready to reinstall your new clutch basket into your transmission by following the procedure in your Yamaha service manual. Note: Final torque on the clutch boss nut is 70Nm (7.0m-kg, 50ft-lb)

#### 3. Maintenance:

For the best performance and life from your clutch assembly, install new OEM clutch plates and Yamalube oil with your new clutch basket. Use of Kevlar plates will cause excessive wear and can void your warranty. Replace your transmission oil often by following the maintenance procedure recommended in your Yamaha owners' manual.

#### 4. Customer Service:

For more information regarding installation please contact your YAMAHA dealer.

