

Installation Instructions Billet Clutch Basket for '93- YZ250 GYT-5XF56-10-00

Please read and understand these instructions completely before installation to avoid any possible injury to yourself or damage to your motorcycle and/or accessory.

Dealer:

These instructions contain important information for future reference and must be given to the customer.

1. Parts List:

ITEM	PART NAME	DESCRIPTION	QTY
1	Billet clutch basket		1
2	Retainer Plate		1
3	Screw	M5x0.8x16mm long	8

NOTE: IT IS HIGHLY RECOMMENDED THAT THIS INSTALLATION BE HANDLED BY EITHER A YAMAHA DEALER OR A HIGHLY QUALIFIED MACHINE/FABRICATION SHOP.

2. Installation:

- a. Place motorcycle securely on a bike stand.
- b. Remove the clutch basket from the bike by following all the steps in your Yamaha service manual. (LIT-11626-17-38)
- c. Once the basket is removed, center punch and drill the heads of the rivets on the back of the basket to remove the stock retainer plate, stock gear and isolators. **Note: mark the orientation of the gear, isolators and retainer plate so they can be re-assembled in the same position as normal wear could have an effect on clutch performance if these items were to get mixed up.**
- d. Install the gear, isolators (text side out) and new retainer plate (item 2) onto your new GYT-R basket (item 1) with the 8 screws provided (item 3). **Note: Clean the screws and the threads in the basket with contact cleaner.**
- e. **Apply RED LOCTITE to the cleaned screws and tighten to 10Nm-7.4 ft lbs.**
- f. You are now ready to reinstall your new clutch basket in your transmission by following the procedure in your Yamaha service manual.

3. Maintenance:

For the best performance and life from your clutch assembly, install new OEM clutch plates and Yamalube oil with your new clutch basket. Use of Kevlar plates will cause excessive wear and can void your warranty. Replace your transmission oil often by following the maintenance procedure recommended in your Yamaha owners' manual.

4. Customer Service:

For more information regarding installation please contact your YAMAHA dealer.

